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Introduction



The safety instructions and the user manual should be read through carefully before the product is used for the first time.



The person responsible for the product must ensure that all users understand these directions and adhere to them.

The symbols used have the following meanings:

MWARNING

Indicates a potentially hazardous situation or an unintended use which, if not avoided, will result in death or serious injury.

ACAUTION

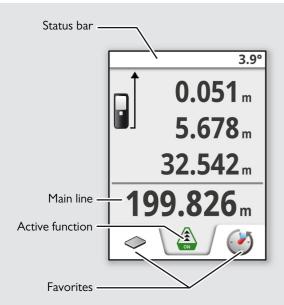
Indicates a potentially hazardous situation or an unintended use which, if not avoided, may result in minor injury and/or appreciable material, financial and environmental damage.

Important paragraphs which must be adhered to in practice as they enable the product to be used in a technically correct and efficient manner.

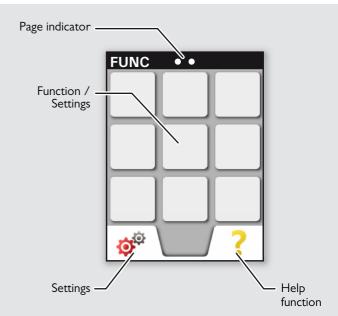
Overview



Basic measuring screen

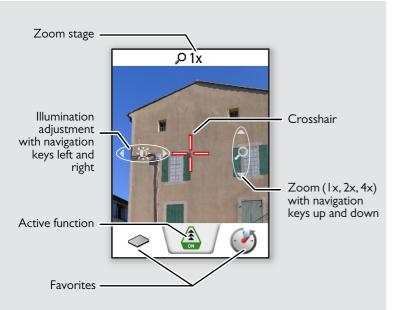


Selection screen

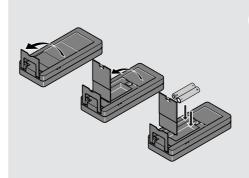


Instrument Set-up EN

Pointfinder (Viewscreen)



Insert batteries



To ensure a reliable use, do not use zinc carbon batteries. We recommend using high quality batteries.

Change batteries when battery symbol is flashing.



Switching ON/OFF





Device is turned OFF.

Clear

sec, the device

switches off au-



Undo last action.

C OFF

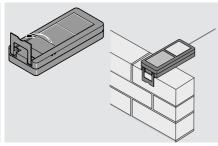
Leave actual function, go to default operation mode.

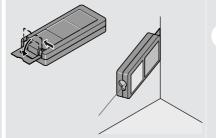
Message Codes

If the info icon appears with a number, observe the instructions in section "Message Codes". Example:



Multifunctional endpiece

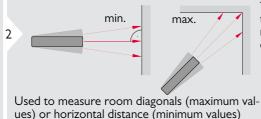




The orientation of the endpiece is automatically detected and the zero point is accordingly adjusted.

Permament / Minimum-Maximum measuring





The minimum and maximum distance measured is displayed (min, max.). The last value measured is displayed in the main line.





Stops permanent / minimum-maximum measuring.

Add / Subtract





The next measurement is **added** to the previous one.



The next measurement is **sub-tracted** from the previous one.

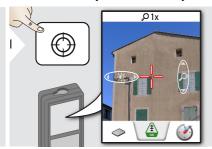




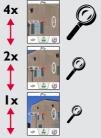


This process can be repeated as required. The same process can be used for adding or subtracting areas or volumes.

Pointfinder (Viewscreen)













ΕN

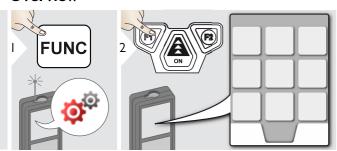
Exit pointfinder (viewscreen).

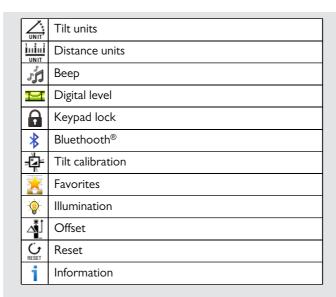
This is a great help for outdoor measuring. The integrated pointfinder (viewscreen) shows the target on the display. The device measures in the middle of the cross hair, even if the laser dot is not visible.

Parallax errors occur when the pointfinder camera is used on close targets, with the effect that the laser appears displaced in the crosshair. In this case rely on the real laser dot



Overview













Switch between the following units:

360.0°	0.00 %
± 180.0°	0.0 mm/m
± 90.0°	0.00 in/ft







Exit settings.



Distance units







Switch between the following units:

0.00 m	0.00 ft
0.000 m	0.00 in
0.0000 m	0 1/32 in
0.0 mm	0'00" 1/32



Confirm setting.



Exit settings.

Beep ON/OFF







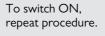


Exit settings.

■ Digital level ON/OFF









Exit settings.



Settings

De-/Activate keylock





To deactivate. repeat procedure.



Switch on with keylock



Exit settings.

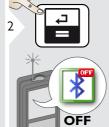






De-/Activate Bluetooth Smart





To switch ON, repeat procedure.



Exit settings.

Bluetooth is switched on.

played if device is connected with Bluetooth.

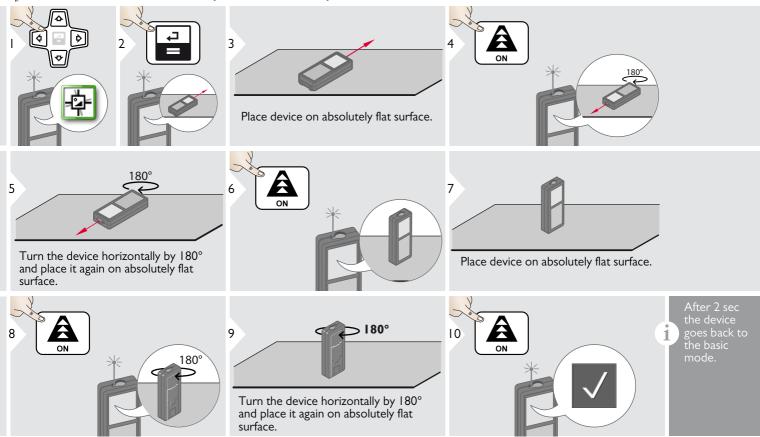
Switch on Bluetooth Smart in Settings.

Connect the device with your smart phone, pad, laptop,... The actual measurement is transferred automatically if Bluetooth con-Bluetooth switches off as soon as the laser distance meter is switched

The efficient and innovative Bluetooth Smart module (with the new Ready devices. All other Bluetooth devices do not support the energy saving Bluetooth Smart Module, which is integrated in the device.

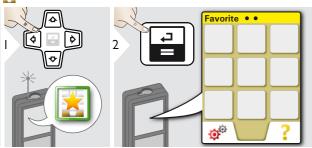
upgrades. Apps for Android® or Mac iOS can be found in special internet shops.

Calibration of tilt sensor (Tilt Calibration)





Personalized favorites





Select favorite function.



Press selection key left or right. Function is set as favorite above the corresponding selection key.



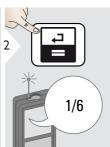
Exit settings.

vorite functions for quick access.

Press 2 sec on a

Illumination







Select brightness.



Confirm setting.



Exit settings.

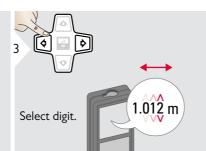


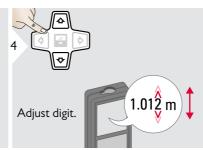


△ Offset













Exit settings.

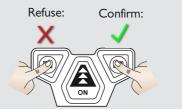
An offset adds or subtracts a specified value automatically to or from all measurements. This function allows tolerances to be taken into account. The offset icon is displayed.

3





Second confirmation with selection keys:



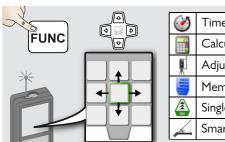


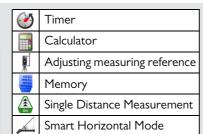
Exit settings.

Reset returns the instrument to the factory settings. All custom ized settings and memories are lost

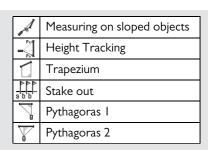
LD 520 [2

Overview



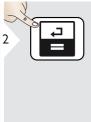


α Δ	Inclination Tracking
	Area
	Volume
	Triangle area
† ↑ IR	Long Range Mode
Px Po	Height-profile Measurement



Timer









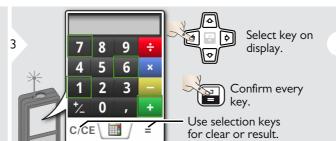
Confirm setting.

ON/Measure

Calculator







main line is taken over to the calculator and can be used for further calculations.

Ft/in fractions are converted into

FUNC Functions

Adjusting measuring reference/tripod



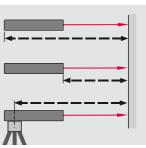




Distance is measured from the rear of the device (standard setting).

Distance is measured from the front of the device (lock symbol = permanently).

Distance is measured from the tripod thread permanently.





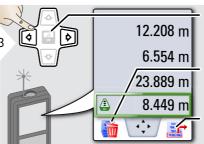
Confirm setting.

goes back to standard setting (rear of the device).

Memory







Switch between measurements.

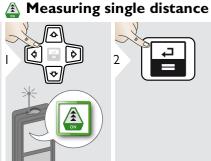
Delete memory.

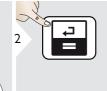
Take over value for further actions.

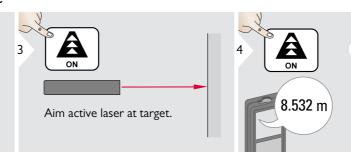


Use Up/Down navigation keys to show more detailed results of the specific measurement.







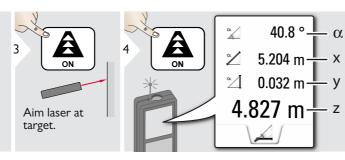


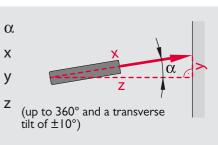
measuring to colourless liquids, glass, styrofoam or semi-permeable surfaces or when aiming at high gloss surfaces. Against dark

Smart Horizontal Mode

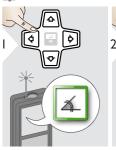


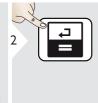


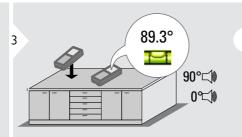




Inclination tracking

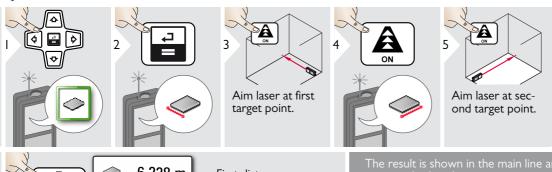


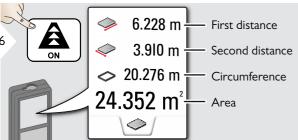




Inclination is permanently displayed. Instrument beeps at 0° and 90°. Ideal

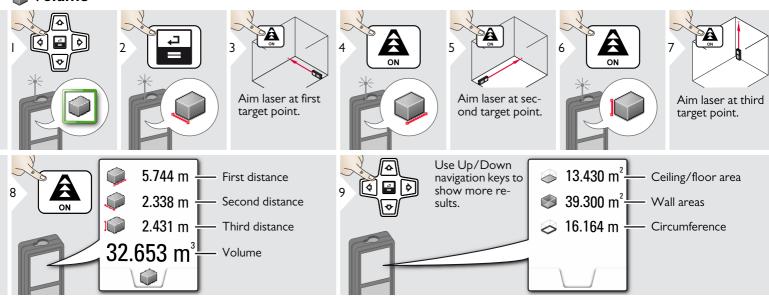
<>> Area



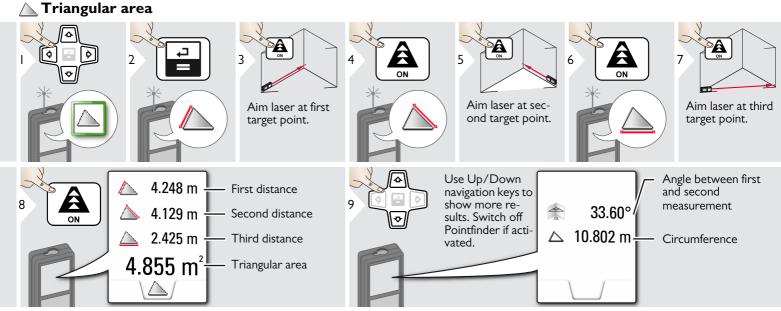


Press + or - before starting the first measurement. Measure and add or subtract distances. Finish with =. Measure 2nd length.

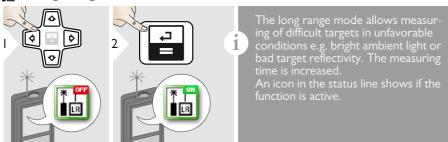




^ **T**-:'------



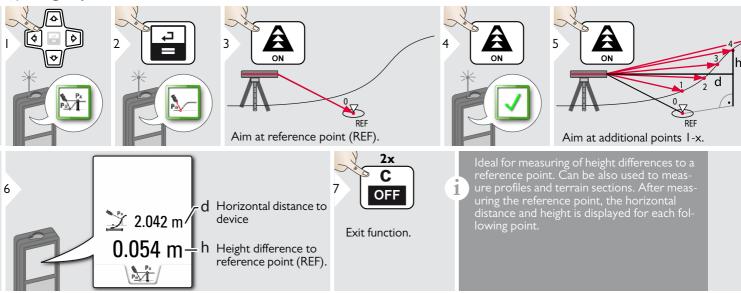
Long range mode



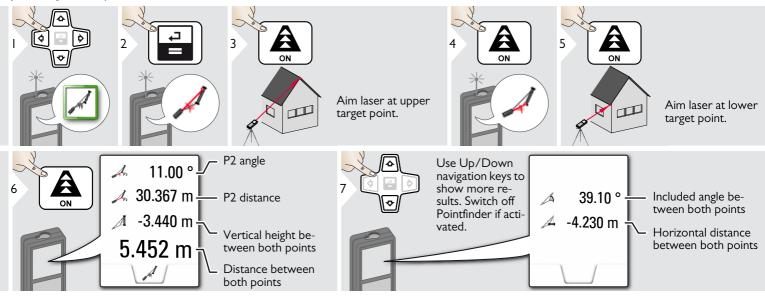
LD 520 **[8**

FUNC Functions

Height-profile measurement



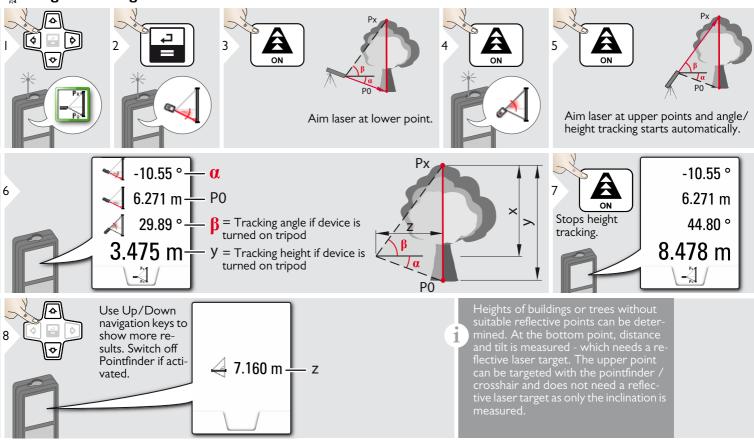
✓ Sloped objects



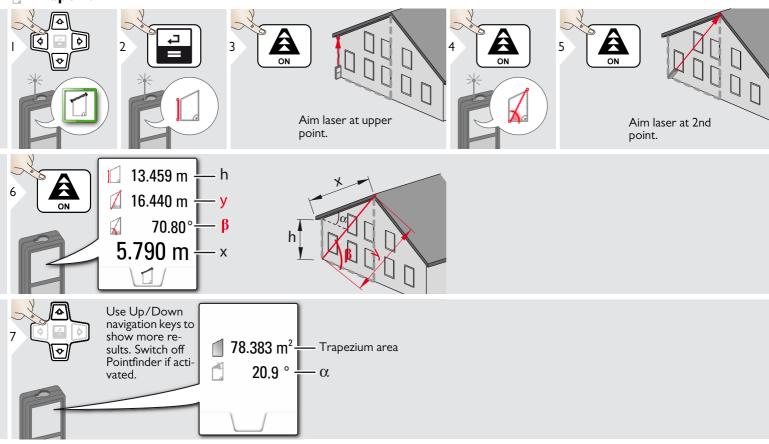
Indirect distance measuring between 2 points with additional results. Ideal for applications such as length and slope of roof, height of chimneys

It is important, that the instrument is positioned in the same vertical plane as the 2 measured points. The plane is defined of the line between the 2 points.

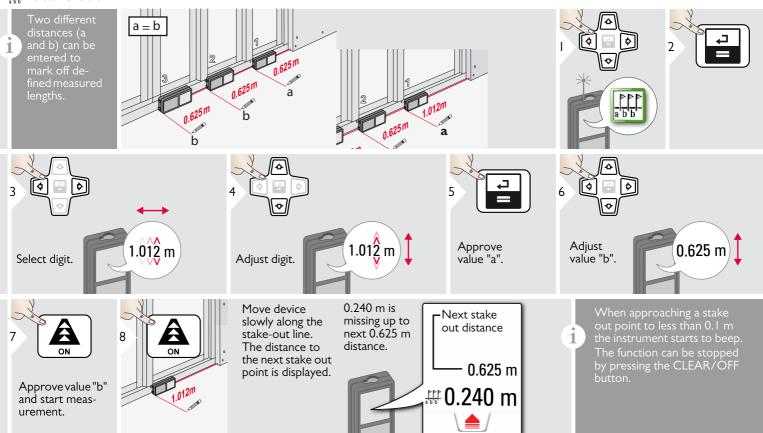
Height tracking





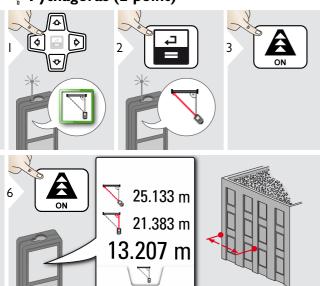


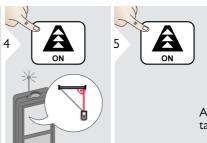
Stake out



FUNC Functions

Pythagoras (2-point)





Aim laser at second target.

Pressing the measuring key for 2 sec in the function activates automatically Minimum or Maximum measure-

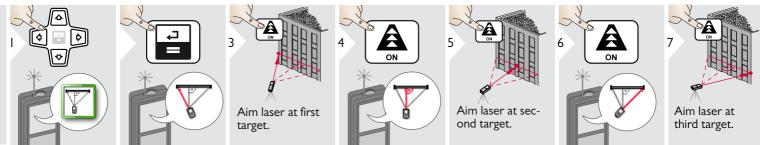
LD 520 24

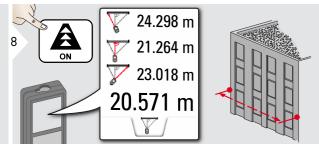
Aim laser at first

target.

FUNC Functions

Pythagoras (3-point)





activates automatically Minimum or Maximum meas-

Technical Data EN

all a
*
_

* applies for 100 % target reflectivity (white painted wall), low background illumination, 25 °C

** applies for 10 to 100 % target reflectivity, high background illumination, - 10 °C to + 50 °C

*** Tolerances apply from 0.05 m to 10 m with a confidence level of 95%. The maximum tolerance may deteriorate to 0.1 mm/m between 10 m to 30 m, to 0.20 mm/m between 30 m to 100 m and to 0.30 mm/m for distances above 100 m **** applies for 100 % target reflectivity, background illumi-

nation of approximately 30'000 lux ****** after user calibration. Additional angle related deviation of $+/-0.01^{\circ}$ per degree up to $+/-45^{\circ}$ in each quadrant. Applies at room temperature. For the whole operating

temperature range the maximum deviation increases by $+/-0.1^{\circ}$.

For accurate indirect results, the use of a tripod is recommended. For accurate tilt measurements a transverse tilt should be avoided.

Functions	
Distance measuring	yes
Min/Max measuring	yes
Permanent measuring	yes
Stake-out	yes
Addition/Subtraction	yes
Area	yes
Triangle area	yes
Volume	yes
Trapezium	yes
Painter function (area with partial measurem.)	yes
Pythagoras	2-point, 3-point
Smart Horizontal Mode / Indirect height	yes
Height-profile measurement	yes
Inclination tracking	yes
Sloped objects	yes
Height tracking	yes
Memory	30 displays
Веер	yes
Illuminated colour display	yes
Multifunctional endpiece	yes
Pointfinder (Viewscreen)	4xZoom
Digital Level	yes
Bluetooth® Smart	yes
Personalized Favorites	yes
Timer	yes
Long Range Mode	yes
Calculator	yes

If the message **Error** does not disappear after switching on the device repeatedly, contact the dealer.

If the message **InFo** appears with a number, press the Clear button and observe the following instructions:

No.	Cause	Correction
156	Transverse tilt greater than 10°	Hold the instrument without any transverse tilt.
162	Calibration mistake	Make sure, the device is placed on a absolutely horizontal and flat surface. Repeat the calibration procedure. If the mistake still occurs, contact your dealer.
204	Calculation error	Perform measurement again.
240	Data transfer error	Repeat procedure.
252	Temperature too high	Let device cool down.
253	Temperature too low	Warm device up.
255	Received signal too weak, measuring time too long	Change target surface (e.g. white paper).
256	Received signal too high	Change target surface (e.g. white paper).
257	Too much back- ground light	Shadow target area.
258	Measurement outside of measuring range	Correct range.
260	Laser beam inter- rupted	Repeat measurement.

• Clean the device with a damp, soft cloth.

- Never immerse the device in water.
- Never use aggressive cleaning agents or solvents.

Warranty

Stabila provides a two-year warranty for the product.

Futher information can be found on the Internet at: www.stabila.de

The person responsible for the instrument must ensure that all users understand these directions and adhere to them.

Areas of responsibility

Responsibilities of the manufacturer of the original equipment:

STABILA Messgeräte Gustav Ullrich GmbH P.O. Box 13 40 / D-76851 Annweiler Landauer Str. 45 / D-76855 Annweiler

USA/Canada: STABILA Inc. 332 Industrial Drive South Elgin, IL 60177 1.800.869.7460

The company above is responsible for supplying the product, including the User Manual in a completely safe condition.

The company above is not responsible for third party accessories.

Responsibilities of the person in charge of the instrument:

- To understand the safety instructions on the product and the instructions in the User Manual.
- To be familiar with local safety regulations relating to accident prevention.

• Always prevent access to the product by unauthorised personnel.

Permitted use

- · Measuring distances
- Tilt measurement
- Data transfer with Bluetooth®

Prohibited use

- Using the product without instruction
- · Using outside the stated limits
- Deactivation of safety systems and removal of explanatory and hazard labels
- Opening of the equipment by using tools (screwdrivers, etc.)
- Carrying out modification or conversion of the product
- Use of accessories from other manufacturers without express approval
- Deliberate dazzling of third parties; also in the dark
- Inadequate safeguards at the surveying site (e.g. when measuring on roads, construction sites, etc.)
- Deliberate or irresponsible behaviour on scaffolding, when using ladders, when measuring near machines which are running or near parts of machines or installations which are unprotected
- · Aiming directly in the sun

Hazards in use



Watch out for erroneous measurements if the instrument is defective or if it has been dropped or has been misused or modified. Carry out periodic test measurements. Particularly after the instrument has been subject to abnormal use, and before, during and after important measurements.

ACAUTION

Never attempt to repair the product yourself. In case of damage, contact a local dealer.



Changes or modifications not expressly approved could void the user's authority to operate the equipment.

Limits of use

Refer to section "Technical data".
The device is designed for use in areas permanently habitable by humans. Do not use the product in explosion hazardous areas or in aggressive environments.

Disposal

$oldsymbol{\Lambda}$ caution

Flat batteries must not be disposed of with household waste. Care for the environment and take them to the collection points provided in accordance with national or local regulations.

The product must not be disposed with household waste.

Dispose of the product appropriately in accordance with the national regulations in force in your country.



Adhere to the national and country specific regulations.

Product specific treatment and waste management can be downloaded from our homepage.

Electromagnetic Compatibility (EMC)

MWARNING

The device conforms to the most stringent requirements of the relevant standards and regulations.

Yet, the possibility of causing interference in other devices cannot be totally excluded.

Safety Instructions EN

FCC statement (applicable in U.S.)



This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications.

However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:

This device may not cause harmful interference, and this device must accept any interference received, including interference that may cause undesired operation.

FCC Radiation Exposure Statement

The radiated rf output power of the instrument is below the FCC radio frequency exposure limits for portable devices according to KDB 447498.

ISED Statement (applicable in Canada)



This device complies with Industry Canada's license-exempt RSSs. Operation is subject to the following two conditions:

- This device may not cause interference; and
- This device must accept any interference, including interference that may cause undesired operation of the device.

Radio Frequency (RF) Exposure Compliance Statement

The radiated rf output power of the instrument is below the Health Canada's Safety Code 6 exclusion limit for portable devices (radiated element separation distance between the radiating element and user and/or bystander is below 20 cm).

Use of the product with Bluetooth $^{\circledR}$

MARNING

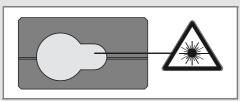
Electromagnetic radiation can cause disturbances in other equipment, in installations (e.g. medical ones such as pacemakers or hearing aids) and in aircraft. It can also affect humans and animals.

Precautions:

Athough this product conforms to the most stringent standards and regulations, the possibility of harm to people and animals cannot totally excluded.

- Do not use the product near petrol stations, chemical plants, in areas with a potentially explosive atmosphere and where blasting takes place.
- Do not use the product near medical equipment.
- Do not use the product in airplanes.
- Do not use the product near your body for extended periods.

Laser classification



The device produces visible laser beams, which are emitted from the instrument: It is a Class 2 laser product in accordance with:

IEC60825-1: 2014 "Radiation safety of laser products"

Laser Class 2 products:

Do not stare into the laser beam or direct it towards other people unnecessarily. Eye protection is normally afforded by aversion responses including the blink reflex.

MWARNING

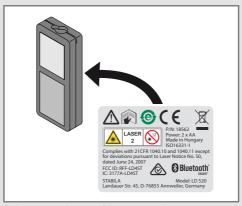
Looking directly into the beam with optical aids (e.g. binoculars, telescopes) can be hazardous.

ACAUTION

Looking into the laser beam may be hazardous to the eyes.

Description	Value
Maximum peak radiant output power	0.95 mW
Wavelength	635 nm
Pulse duration	> 400 ps
Pulse repetition frequency	320 MHz
Beam divergence	0.16 x 0.6 mrad

Labelling



Subject to change (drawings, descriptions and technical data) without prior notice.

((

STABILA Messgeräte Gustav Ullrich GmbH

> P.O. Box 13 40 / D-76851 Annweiler Landauer Str. 45 / D-76855 Annweiler

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e-mail: info@stabila.de www.stabila.de

USA Canad

Canada STABILA Inc.

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